FORM PTO-1390 (REV. 11-2000)

TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US)

427.051 us ap**JG10.70**21**2.0** 10/019167

CONCERNING A FILING UNDER 35 U.S.C. 371

PCT/	FR00/01753	6/23/00 0 IP	6/25/99
TITLE POLY	OFINVENTION MERISATION CATALYS	TS DEC 20 2	
APPLI Hanh	CANT(S) FOR DO/EO/US n Nguyen Ngoc, et a	(3 2001 2)	
Applica	ant herewith submits to the United St	ates Designated/Elected Office (DO/E	O/US) the following items and other information:
1. X	This is a FIRST submission of item	s concerning a filing under 35 U.S.C.	371.
2.	This is a SECOND or SUBSEQUE	NT submission of items concerning a	filing under 35 U.S.C. 371.
3.	This is an express request to begin n items (5), (6), (9) and (21) indicated		S.C. 371(f)). The submission must include
4.	·	iration of 19 months from the priority	date (Article 31).
5. X	A copy of the International Applicat		
		d only if not communicated by the Inte	ernational Bureau).
•	<u> </u>	y the International Bureau.	Paralisina Office (DOMIC)
· =		lication was filed in the United States I	
6. X		he International Application as filed (3	35 U.S C. 371(c)(2))
	 a. x is attached hereto. b. has been previously subm 	itted under 35 U S.C. 154(d)(4)	
7.		ternational Aplication under PCT Artic	:le 19 (35 U S C. 371(c)(3))
		red only if not communicated by the Ir	
	b. have been communicated	by the International Bureau.	
	c. have not been made, howe	ever, the time limit for making such an	nendments has NOT expired
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8.	An English language translation of t	he amendments to the claims under PC	CT Article 19 (35 U S C 371 (c)(3))
9. KX	An oath or declaration of the invento	or(s) (35 U S C. 371(c)(4))	
10.	An English lanugage translation of t Article 36 (35 U S C 371(c)(5)).	the annexes of the International Prelim	inary Examination Report under PCT
Iten	ns 11 to 20 below concern documen	nt(s) or information included:	
1.3	An Information Disclosure Statem	nent under 37 CFR 1.97 and 1.98	
12. XX	An assignment document for reco	rding. A separate cover sheet in comp	liance with 37 CFR 3.28 and 3 31 is included.
13. x x	A FIRST preliminary amendment		
14.	A SECOND or SUBSEQUENT p	reliminary amendment.	
15.	A substitute specification.		
16.	A change of power of attorney and	d/or address letter.	
17.	A computer-readable form of the s	sequence listing in accordance with PC	T Rule 13ter 2 and 35 U.S.C. 1 821 - 1.825.
18. 💢	A second copy of the published in	ternational application under 35 U.S C	. 154(d)(4).
19. 🔲	A second copy of the English lang	guage translation of the international a	oplication under 35 U.S.C 154(d)(4).
20.	Other items or information: CO	ppy of PCT/IB/332 O-2038	

U.S. APPLICATION NO (if local	/OFR159 1	6 Aternational application no	531 Rec's	II Chilomerica	O DEC 2001
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but all claims did no	ot satisfy provision	fee (37 CFR 1.482) paid to USF as of PCT Article 33(1)-(4)	\$690.00		
and all claims satisf	fied provisions of P	i fee (37 CFR 1.482) paid to USF PCT Article 33(1)-(4)	\$100.00	\$ 1040.00	
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531 Rec'd PCT... 20 DEC 2001

Our ref: 427.051

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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In re Application of: NGUYEN NGOC,

et

Serial No. :

International Appln.

: PCT/FR00/01753

Filed : Concurrently herewith Filed: June 23, 2000

For : POLYMERIZATION CATALYSTS

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600 Third Avenue New York, N.Y. 10016

Dated: December 20, 2001

PRELIMINARY AMENDMENT

Assistant Commissioner of Patents Washington, D.C. 20231

Sir:

Please amend this application as follows:

IN THE SPECIFICATION:

Page 1, before line 1, insert

--This application is a 371 of PCT FR00/01753, filed June 23, 2000. --

IN THE CLAIMS

Claims 1 to 8 and 12 to 14 are amended.

--1. (Amended) A compound of the formula

$$\begin{pmatrix} A & L_1 \\ L_2 & M - R_M \\ \end{pmatrix}$$

$$\begin{pmatrix} L_3 & (1) \end{pmatrix}$$

wherein

M is an element of group 12 of the Periodic Table;

is selected from the group consisting of hydrogen, halogen, alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio, arylthio, amino, alkylamino, dialkylamino, cycloalkylamino, di(cycloalkyl)amino, alkyl(cycloalkyl)amino, arylamino, diarylamino, alkylarylamino and (cycloalkyl)arylamino;

A and B are independently selected from the group consisting of carbon chain of 2 to 4 carbon atoms, optionally substituted by at least one member of the group consisting of substituted or non-substituted alkyl, cycloalkyl, and aryl, the substituent is selected from the group consisting of halogen, alkyl, nitro and cyano;

 $\rm L_{1}$ and $\rm L_{2}$ are independently $\rm -E_{15}(R15)\, -\, in$ which $\rm E_{15}$ is an element of group 15 of the Periodic Table and R15 is selected from the group consisting of hydrogen, substituted or non-substituted alkyl, cycloalkyl and aryl, in which said substitutent is selected from the group consisting of halogen, alkyl, nitro and cyano or $-E_{14}RR'R"$ in which E_{14} is an element of group 14 of the Periodic Table and R, R' and R" are independently selected from the group consisting of hydrogen, substituted or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio and arylthio, in which the substituents are at least one member of the group consisting of halogen, alkyl, nitro and cyano; or $-SO_2Q$ in which Q is selected from the group consisting of halogen, alkyl, haloalkyl and aryl optionally substituted by at least one

substituent selected from the group consisting of alkyl, haloalkyl and halogen;

 L_3 is $-E'_{15}(R'_{15})(R''_{15})$ or $-E_{16}(R_{16})$ in which

 $\mathrm{E'}_{15}$ is an element of group 15 of the Periodic Table and

 \boldsymbol{E}_{16} is an element of group 16 of the Periodic Table and

 R'_{15} and $R"_{15}$ and R_{16} are, independently, selected from the group consisting of hydrogen, substituted or non-substituted alkyl, cycloalkyl and aryl, in which the substituents are at least one member of the group consisting of halogen, alkyl, nitro and cyano or -E'14TT'T" in which E'14 is an element of group 14 of the Periodic Table and T, T' and T" are independently selected from the group consisting of hydrogen, substituted or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio and arylthio, in which said substitutents are at least one member of the group consisting of halogen, alkyl, nitro and cyano; or $-SO_2Q'$ in which Q' is selected from the group consisting of halogen, alkyl, haloalkyl and aryl optionally substituted by at least one member of the group consisting of alkyl, haloalkyl and halogen. --

- --2. (Amended) A compound of claim 1, in the form of a monomer or a dimer. --
- --3. (Amended) A compound of claim 1 wherein

 R_M is alkyl;

A and B are, independently, a carbon chain of 2 to 4 carbon atoms;

 L_1 and L_2 are, independently, $-E_{15}(R_{15})$ - in which E_{15} is nitrogen or phosphorus and R_{15} is hydrogen or $-E_{14}RR'R"$ in which E_{14} is carbon or silicon and R, R' and R" are, independently, hydrogen or alkyl;

 L_3 is $-E'_{15}(R'_{15})(R"_{15})$ in which E'_{15} is nitrogen or phosphorus, and R'_{15} and $R"_{15}$ are, independently, hydrogen or $-E'_{14}TT'T"$ in which E'_{14} is carbon or silicon atom and T, T' and T" are independently, hydrogen or alkyl.

--4. (Amended) A compound of claim 1 wherein M is zinc. --

--5. (Amended) A compound of claim 1 wherein

 R_M is methyl;

A and B are, independently, a carbon chain of 2 carbon atoms;

 L_1 and L_2 are, independently, $-E_{15}(R_{15})$ - in which E_{15} is nitrogen and R_{15} is selected from the group consisting of hydrogen, methyl, ethyl, propyl, isopropyl and $-E_{14}RR'R''$ in which E_{14} is silicon and R, R' and R'' are, independently, selected from the group consisting of hydrogen, methyl, ethyl, propyl and isopropyl;

 L_3 is $-E'_{15}(R'_{15})(R"_{15})$ in which E'_{15} is nitrogen, and R'_{15} and $R"_{15}$ are, independently, selected from the group consisting of hydrogen, methyl, ethyl, propyl, isopropyl and $-E'_{14}TT'T"$ in which E'_{14} is silicon and T, T' and T" are, independently, selected from the group consisting of hydrogen, methyl, ethyl, propyl, and isopropyl. --

- --6. (Amended) A compound of claim 1 which is
 - [Me₃SiN(H)CH₂CH₂N(Me)CH₂CH₂NSiMe₃]ZnMe; or
 - [Me₃SiN(H)CH₂CH₂N(H)CH₂CH₂NSiMe₃]ZnMe. --

- --7. (Amended) A compound of claim 6 in dimer form. --
- --8. (Amended) A process for the preparation of a compound of claim 1, comprising reacting a compound of the formula

$$(L_1 - A - L_2 - B - L_3)^-, Y^+$$

wherein L_1 , A, L_2 , B and L_3 are defined as claim 1 and Y is hydrogen or metal or a metallic with a compound of the formula

$$MR_{M}Z$$
 (II)

in which M and R_M are defined as in claim 1 and Z is a parting group, to obtain a compound of claim 1.

random copolymers, or polymers which comprises contacting at least one monomer, a chain initiator and/or a regulator, a polymerization catalyst and optionally a polymerization solvent, at a temperature between ambient temperature and 250°C, for a few minutes to 300 hours, wherein the chain initiator and/or the regulator and the polymerization catalyst are a compound of claim 1. --

- --13. (Amended) The process of claim 12, wherein the monomer is selected from the group consisting of epoxides, and cyclic esters. --
- --14. (Amended) A polymer or copolymer prepared by the process of claim 12. --

Cancel claims 9 to 11 and add the following claims.

- of heterocycles, the improvement comprising using as the polymerization catalyst a compound of claim 1. --
- --16. The process of claim 15 wherein the heterocycle is propylene oxide. --
- of cyclic esters, the improvement comprising using as the polyermization catalyst a compound of claim 1. --
- of lactic acid and/or glycolic acid. --

REMARKS

The amendments is submitted to insert reference to the PCT application, to remove multiple dependency from the claims and to comform the claims to the American practice.

Respectfully submitted,

Bierman, Muserlian & Lucas

By:

Charles A. Muserlian # 19,683 (Attorney for Applicant Telephone No. 212-661-8000 New York, New York 10016 Tel. # (212) 661-8000

Marked-up copy of Amended Claims Encl:



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Matherstay Opposition 10/019167

This Application is a 371 of PCT FR00/01753, filed June 23, 2000.-

531 Rec'd PCT/F

POLYMERISATION CATALYSTS

The present invention relates to new compounds having an element of group 12 and having a tridentate ligand, a process for their preparation and their use in particular as polymerization catalysts.

The use of derivatives having an element of group 12 but having porphyrin type ligands (Inoue, Acc. Chem. Res., (1996) 29, 39) as catalysts for the polymerization of heterocycles is already known.

However, it has been shown that each type of catalyst used for the polymerizations or copolymerizations, produces different polymers or copolymers respectively (Jedlinski et al., Macromolecules, (1990) 191, 2287; Munson et al., Macromolecules, (1996) 29, 8844; Montaudo et al., Macromolecules, (1996) 29, 6461). The problem is therefore to find new catalytic systems in order to obtain new polymers or copolymers, and more particularly block copolymers. The use of catalytic systems allows control of the chain formation of monomers leading to specific copolymers having the appropriate properties. This is particularly useful for biocompatible copolymers, the biodegradation of which is influenced by this chain formation.

Therefore a subject of the invention is the products of general formula 1

$$\begin{pmatrix} A & L_1 \\ L_2 & M - R_M \\ \\ B & L_3 \quad (1) \end{pmatrix}$$

in which

20 M represents an element of group 12;

 R_{M}

represents the hydrogen atom, a halogen atom, or an alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio, arylthio, amino, alkylamino, dialkylamino, cycloalkylamino, di(cycloalkyl)amino, alkyl(cycloalkyl)amino, arylamino, diarylamino, alkylarylamino or (cycloalkyl)arylamino radical;

CLAIMS

1. Compound of general formula

M

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A and B

represents an element of group 12, of pure rodic Tath

represents the hydrogen atom, a halogen atom, or an alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio, arylthio, amino, cycloalkylamino, di(cycloalkyl)amino, dialkylamino, alkylamino, alkylarylamino 25 diarylamino, alkyl(cycloalkyl)amino, arylamino, (cycloalkyl)arylamino radical;

fepresent, independently, a carbon chain of 2 to 4 carbon atoms, optionally substituted by one or more of the following substituted or non-substituted alkyl, cycloalkyl of aryl radicals, in which said substituent is a halogen atom, an alkyl, nitro er cyano radical;

L₁ and L₂ are represent, independently, a group of formula -E₁₅(R15)- in which Eis is an element of group 15 and the ferrodn Tille

R₁₅ represents the hydrogen atom; one of the following substituted or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is à halogen atom, an alkyl, nitro er cyano radical; a radical of formula -E₁₄RR'R" in which E₁₄ is an element of group 14/and R, R' and R" represent, independently, the hydrogen atom or one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio or arylthio radicals, in which said substituents a halogen atom, the alkyl, nitro or cyano radical; or a radical of formula -SO2Q in which Q represents a halogen atom, are alkyl, haloalkyl or aryl radioal optionally substituted by

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more substituents chosen from the alkyl, haloalkyl and halogen radieals; indifferently represents a group of formula -E'15(R'15)(R"15) or -E16(R16) in which E₁₆ is an element of group 15 and selected from the group conk is of R'15, R"16 and R16 represent, independently, the hydrogen atom; one of the following substituted (hy one or more identical or different substituents) or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituents is me. of halogen atom, the alkyl, nitro or cyano radical; a radical of formula provide -E'14TT'T" in which E'14 is an element of group I4 and T, T' and T" represent,

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 L_3

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cyano radical; or a radical of formula -SO2Q' in which Q'represents a halogen atom, an alkyl, haloalkyl or aryl radical optionally substituted by atlant one or more substituents chosen from the alkyl, haloalkyl and halogen radicals?

independently, the hydrogen atom or one of the following substituted (byone-or more identical or different substituents) or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio or arylthio radicals, in which said substituent is a halogen atom, the alkyl, nitro

2. Compounds of formula 1 as defined in claim 1, characterised in that they are presented 20 in the form of a monomer or a dimer.

3.1 Compounds of general formula 1 as defined in one of claims 1 to 2, characterised in ethat

R_M represents an alkyl-group;

A and B represent, independently, a carbon chain of 2 to 4 carbon atoms; , 25 L_1 and L_2 represent, independently, a radical of formula $-E_{15}(R_{15})$ - in which E_{15} is a nitrogen or phosphorus atom and Ris represents a hydrogen atom or a radical of formula -EigRR'R" in which E₁₄ represents a carbon or silicon atom and R, R' and R" represent, independently, the hydrogen atom or an alkyl radical;

L, represents a radical of formula -E'15(R'15)(R"15) in which E'15 is a nitrogen or phosphorus 30 atom, and R', and R', represent, independently, a hydrogen atom or a radical of formula --E'₁₄TT'T" in which E'₁₄ represents a carbon or silicon atom and T, T' and T" represent, independently, the hydrogen atom or an alkyl radical.

4. Compounds of general formula 1 as defined in one of claims 1 to 3, characterized in 35 - that M represents a zinc atom.

Ha
5.1 Compounds of general formula 1 as defined in one of claims 1 to 4, characterized in that

R_M represents a methyl radical;

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A and B represent, independently, a carbon chain of 2 carbon atoms;

L₁ and L₂ represent, independently, a radical of formula -E₁₅(R₁₅)- in which E₁₅ is a nitrogen atom and R₁₅ represents a hydrogen atom, a methyl, ethyl, propyl, isopropyl radical of a radical of formula -E₁₄RR'R" in which E₁₄ represents a silicon atom and R, R' and R" represent, independently, the hydrogen atom or methyl, ethyl, propyl or isopropyl radical;

L₃ represents a radical of formula -E'₁₅(R'₁₅)(R"₁₅) in which E'₁₅ is a nitrogen atom, and R'₁₅ and R"₁₅ represent, independently, a hydrogen atom, a methyl, ethyl, propyl, isopropyl radical or a radical of formula -E'₁₄TT'T" in which E'₁₄ represents a silicon atom and T, T' and T" represent, independently, the hydrogen atom or a methyl, ethyl, propyl or isopropyl radical.

6. Compounds of general formula 1 as defined in one of claims 1 to 4 and corresponding to the following formulae:

- [Me,SiN(H)CH,CH,N(Me)CH,CH,NSiMe,]ZnMe;
- [Me₃SiN(H)CH₂CH₂N(H)CH₂CH₂NSiMe₃]ZnMe.

7. Compounds of formula 1 as defined in claim 6, characterised in that they are presented in dimer form.

20 8. Process for the preparation of the products of general formula 1 as defined in claim 1, characterized in that a product of formula I product of formula I

 $(L_1-A-L_2-B-L_3)^-, Y^+$ (I)

in which L₁, A, L₂, B and L, have the meanings indicated in claim 1 and Y represents the hydrogen-atom-a metal or a metallic group, is reacted with a product of formula K

in which M and R_M have the meanings indicated in claim 1 and Z represents a parting group, in order to obtain a product of formula 1.1

 $MR_{M}Z$

- 9. Use of the products of formula 1 as defined in any one of claims 1 to 7, as polymerization or copolymerization catalyst.
- 10. Use according to claim 9 for the polymerization or copolymerization of heterocycles, in particular epoxides such as propylene oxide.
 - 11. Use according to claim 9, for the polymerization or copolymerization of cyclic esters, in particular the polymer cyclic esters of lactic and/or glycolic acid.

12. Process for the preparation of block or random copolymers, or polymers which consist of bringing into contact with one or more monomers, a chain initiator and/or a regulator, a polymerization catalyst and optionally a polymerization solvent, at a temperature comprised between ambient temperature and 250° C, for a duration comprised between a few minutes and 300 hours, said process characterized in that the chain initiator and/or the regulator and the polymerization catalyst are represented by the same compound which is chosen from the compounds according to claims 1 to 7.

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13. Process according to claim 12, characterized in that the monomer is chosen from the epoxides, and in particular propylene oxide; or the cyclic esters, and in particular the polymer cyclic esters of lactic and/or glycolic acid.

14. Polymers or copolymers which can be obtained by carrying out a process according to one of claims 12 or 13.



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531 Rec'd PCT/PTT 20 DEC 2001

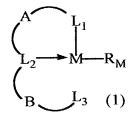
POLYMERISATION CATALYSTS

The present invention relates to new compounds having an element of group 12 and having a tridentate ligand, a process for their preparation and their use in particular as polymerization catalysts.

The use of derivatives having an element of group 12 but having porphyrin type ligands (Inoue, Acc. Chem. Res., (1996) 29, 39) as catalysts for the polymerization of heterocycles is already known.

However, it has been shown that each type of catalyst used for the polymerizations or copolymerizations, produces different polymers or copolymers respectively (Jedlinski et al., Macromolecules, (1990) 191, 2287; Munson et al., Macromolecules, (1996) 29, 8844; Montaudo et al., Macromolecules, (1996) 29, 6461). The problem is therefore to find new catalytic systems in order to obtain new polymers or copolymers, and more particularly block copolymers. The use of catalytic systems allows control of the chain formation of monomers leading to specific copolymers having the appropriate properties. This is particularly useful for biocompatible copolymers, the biodegradation of which is influenced by this chain formation.

Therefore a subject of the invention is the products of general formula 1



in which

 R_{M}

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20 M represents an element of group 12;

represents the hydrogen atom, a halogen atom, or an alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio, arylthio, amino, alkylamino, dialkylamino, cycloalkylamino, di(cycloalkyl)amino, alkylcycloalkyl)amino, arylamino, diarylamino, alkylarylamino or (cycloalkyl)arylamino radical;

A and B

represent, independently, a carbon chain of 2 to 4 carbon atoms, optionally substituted by one or more of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical;

 L_1 and L_2

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represent, independently, a group of formula -E₁₅(R₁₅) - in which

E₁₅ is an element of group 15 and

R₁₅ represents the hydrogen atom; one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; a radical of formula -E₁₄RR'R" in which E₁₄ is an element of group 14 and R, R' and R" represent, independently, the hydrogen atom or one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio or arylthio radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; or a radical of formula -SO₂Q in which Q represents a halogen atom, an alkyl, haloalkyl or aryl radical optionally substituted by one or more substituents chosen from the alkyl, haloalkyl and halogen radicals.

20 L₃

in differently represents a group of formula -E'_15(R'_15)(R''_15) or -E_16(R_{16}) in which

E'15 is an element of group 15 and

E₁₆ is an element of group 16 and

radicals.

R'₁₅, R"₁₅ and R₁₆ represent, independently, the hydrogen atom; one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; a radical of formula -E'₁₄TT'T" in which E'₁₄ is an element of group 14 and T, T' and T" represent, independently, the hydrogen atom or one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio or arylthio radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; or a radical of formula -SO₂Q' in which Q' represents a halogen atom, an alkyl, haloalkyl or aryl radical optionally substituted by

one or more substituents chosen from the alkyl, haloalkyl and halogen

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In the definitions indicated above, the expression halogen represents a fluorine, chlorine, bromine or iodine atom, preferably chlorine. The expression alkyl preferably represents a

linear or branched alkyl radical having 1 to 6 carbon atoms and in particular an alkyl radical having 1 to 4 carbon atoms such as the methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl and tert-butyl radicals.

The term haloalkyl preferably designates radicals in which the alkyl radical is as defined above and is substituted by one or more halogen atoms as defined above such as, for example, bromoethyl, trifluoromethyl, trifluoroethyl or also pentafluoroethyl. The alkoxy radicals can correspond to radicals in which the alkyl radical is as defined above. The methoxy, ethoxy, isopropyloxy or tert-butyloxy radicals are preferred. The alkylthio radicals preferably represent radicals in which the alkyl radical is as defined above such as, for example, methylthio or ethylthio. The alkylamino and dialkylamino radicals preferably represent the radicals in which the alkyl radical is as defined above such as, for example, methylamino or dimethylamino.

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The cycloalkyl radicals are chosen from saturated or unsaturated monocyclic cycloalkyls. The saturated monocyclic cycloalkyl radicals can be chosen from the radicals having 3 to 7 carbon atoms such as cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl or cycloheptyl radicals. The unsaturated cycloalkyl radicals can be chosen from cyclobutene, cyclopentene, cyclohexene, cyclopentadiene and cyclohexadiene radicals. The cycloalkoxy radicals can correspond to radicals in which the cycloalkyl radical is as defined above. The cycloalkylthio radicals can correspond to radicals in which the cycloalkyl radical is as defined above such as for example cyclohexylthio. The cycloalkyl radical is as defined above such as for example cyclohexylthio. The cycloalkyl radical is as defined above such as for example cyclohexylthio and di(cyclohexyl)amino radicals can correspond to radicals in which the cycloalkyl radical is as defined above such as for example cyclohexylamino and di(cyclohexyl)amino.

The aryl radicals can be of mono or polycyclic type. The monocyclic aryl radicals can be chosen from the phenyl radicals optionally substituted by one or more alkyl radicals, such as tolyl, xylyl, mesityl and cumenyl. The polycyclic aryl radicals can be chosen from the naphthyl, anthryl and phenanthryl radicals. The aryloxy radicals can correspond to radicals in which the aryl radical is as defined above. The phenoxy, 2,4,6-tritertiobutylphenoxy, tolyloxy or mesityloxy radicals are preferred. The arylthio radicals preferably designate the radicals in which the aryl radical is as defined above such as for example in phenylthio radicals. The arylamino and diarylamino radicals preferably designate radicals in which the aryl radical is as defined above such as, for example, phenylamino or diphenylamino radicals.

The alkyl (cycloalkyl)amino radicals can correspond to radicals in which the alkyl and cycloalkyl radicals are as defined above such as, for example methyl(cyclohexyl)amino. The alkyl arylamino radicals preferably designate radicals in which the alkyl and aryl

radicals are as defined above such as, for example methylphenylamino. The (cycloalkyl)arylamino radicals can correspond to the radicals in which the cycloalkyl and aryl radicals are as defined above such as, for example (cyclohexyl)phenylamino.

The compounds of formula 1 can be presented in the form of a monomer or of a dimer and more particularly the compounds of formula 1 in which M represents a zinc atom generally presented in dimer form.

A more particular subject of the invention is the products of general formula 1 as defined above, characterized in that

R_M represents an alkyl radical;

the hydrogen atom or an alkyl radical;

arê r

- A and B represent, independently, a carbon chain with 2 to 4 carbon atoms;

 L₁ and L₂ represent, independently, a radical of formula -E₁₅(R₁₅)- in which E₁₅ is a nitrogen or phosphorus atom and R₁₅ represents a hydrogen atom or a radical of formula -E₁₄RR'R" in which E₁₄ represents a carbon or silicon atom and R, R' and R" represent, independently,
- L₃ represents a radical of formula -E'₁₅(R'₁₅)(R"₁₅) in which E'₁₅ is a nitrogen or phosphorus atom, and R'₁₅ and R"₁₅ represent, independently, a hydrogen atom or a radical of formula -E'₁₄TT'T" in which E'₁₄ represents a carbon or silicon atom and T, T' and T" represent, independently, the hydrogen atom or an alkyl radical.
- Preferably, M represents a zinc atom. Preferably also, R_M represents a methyl radical; A and B represent, independently, a carbon chain with 2 carbon atoms; L₁ and L₂ represent, independently, a radical of formula -E₁₅(R₁₅)- in which E₁₅ is a nitrogen atom and R₁₅ represents a hydrogen atom, a methyl, ethyl, propyl, isopropyl radical or a radical of formula -E₁₄RR'R" in which E₁₄ represents a silicon atom and R, R' and R" represent, independently, the hydrogen atom or a methyl, ethyl, propyl or isopropyl radical; L₃ represents a radical of formula -E'₁₅(R'₁₅)(R"₁₅) in which E'₁₅ is a nitrogen atom, and R'₁₅ and R"₁₅ represent, independently, a hydrogen atom, a methyl, ethyl, propyl, isopropyl radical or a radical of formula -E'₁₄TT'T" in which E'₁₄ represents a silicon atom and T, T' and T" represent, independently, the hydrogen atom or a methyl, ethyl, propyl or isopropyl radical.

More particularly, a subject of the invention is the products described hereafter in the examples, in particular the products corresponding to the following formulae:

- [Me₃SiN(H)CH₂CH₂N(Me)CH₂CH₂NSiMe₃]ZnMe;
- [Me₃SiN(H)CH₂CH₂N(H)CH₂CH₂NSiMe₃]ZnMe.

A subject of the invention is also a process for the preparation of the products of general formula 1 as defined above, characterized in that a product of formula I

$(L_1-A-L_2-B-L_3)^-, Y^+$ (I)

in which L_1 , A, L_2 , B and L_3 have the meanings indicated above and Y represents the hydrogen atom, a metal or a metallic group, is reacted with a product of formula II

 $MR_{M}Z$ (II)

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in which M and R_M have the meanings indicated above and Z represents a parting group, in order to obtain a product of formula 1 as defined above.

The reaction of a compound of general formula I with a compound of general formula II in order to obtain a compound of general formula I, can be carried out under an inert atmosphere such as under a freon or argon atmosphere, in an aprotic solvent, at a temperature comprised between -90 and +50° C. The compounds I thus obtained are purified by standard purification methods.

As aprotic solvent, aromatic hydrocarbons such as benzene, toluene; aliphatic hydrocarbons such as pentane, heptane, hexane, cyclohexane; ethers such as diethylether, dioxane, tetrahydrofuran, ethyltertiobutyl ether can be used.

In the Compounds I, Y represents the hydrogen atom, a metal or a metallic group. The metallic group can be a compound of formula $R'''M_1$ or R'''_3M_2 in which R''' represents a halogen atom, or indifferently, an alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy or aryloxy radical as previously defined, M_1 is a zinc or mercury atom or an alkaline-earth such as magnesium and M_2 a tin or lead atom; preferably, the metallic group is chosen from the MgBr, ZnMe, SnMe₃, SnBu₃ or PbMe₃ groups. The metal can be an alkali metal chosen from lithium, sodium or potassium.

In the compounds II, Z represents a parting group such as a halogen atom, an alkyl, cycloalkyl, alkoxy, aryl, aryloxy, amino, alkylamino or dialkylamino group as previously defined, or also a methanesulphonyloxy, a benzenesulphonyloxy, p-toluenesulphonyloxy group.

The starting products of formula I are known products or can be prepared from known products. For their synthesis, the following references can be mentioned: Cloke et al., J. Chem. Soc., Dalton Trans. (1995) 25; Wilkinson and Stone, Comprehensive Organometallic Chemistry (1982) vol. 1, 557.

The products of formula II are commercially available or can be manufactured by methods known to a person skilled in the art.

A subject of the invention is also the use of the products of formula 1 as defined above, as catalysts for carrying out (co)polymerization, that is to say of polymerization or copolymerization. Whilst carrying out (co)polymerization, the compounds according to the invention also play the role of chain initiator and/or of regulator.

- The compounds of formula 1 are particularly useful for carrying out the polymerization of heterocycles. The heterocycles can contain one or more heteroatoms of groups 15 and/or 16, and have a size ranging from three to eight members. As an example of heterocycles corresponding to the previous formulation, epoxides, thioepoxides, cyclic esters or thioesters such as lactones, lactames and anhydrides can be mentioned.
- The compounds of formula 1 are also particularly useful for carrying out the (co)polymerization of cyclic esters. As an example of cyclic esters, the polymer cyclic esters of lactic and/or glycolic acid can be mentioned. Random or block copolymers can be obtained depending on whether the monomers are introduced together at the start of the reaction, or sequentially during the course of the reaction.
- A subject of the invention is also a process for the preparation of random or block copolymers, or polymers which consists of bringing into contact one or more monomers, a chain initiator and/or a regulator, a polymerization catalyst and optionally a polymerization solvent, said process characterized in that the chain initiator and/or chain regulator and the polymerization catalyst are represented by the same compound which is chosen from the compounds of formula (1) as defined above.

The (co)polymerization can be carried out either in solution or in supercooling. When the (co)polymerization is carried out in solution, the reaction solvent can be the (or one of the) substrate(s) used in the catalytic reaction. Solvents which do not interfere with the catalytic reaction itself, are also suitable. As an example of such solvents, saturated or aromatic hydrocarbons, ethers, aliphatic or aromatic halides can be mentioned.

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The reactions are carried out at temperatures comprised between ambient temperature and approximately 250° C; the temperature range comprised between 40 and 200° C is most advantageous. The durations of the reactions are comprised between a few minutes and 300 hours, and preferably between 5 minutes and 72 hours.

This (co)polymerization process is particularly suitable for obtaining (co)polymers of cyclic esters, in particular the polymer cyclic esters of lactic and/or glycolic acid. The products obtained such as the biodegradable glycolic lactic copolymers, are advantageously used as a support in sustained release therapeutic compositions. The process is also particularly well suited to the polymerization of epoxides, in particular propylene oxide.

The polymers obtained are compounds which can be used for the synthesis of organic liquid crystals or also as semi-permeable membranes.

The invention also relates to the polymers or copolymers which can be obtained by carrying out a process as described above.

5 The following examples are presented to illustrate the above procedures and should in no way be considered as limiting the scope of the invention.

Example 1: [Me₃SiN(H)CH₂CH₂N(H)CH₂CH₂NSiMe₃]ZnMe (in dimer form)

4.3 g (17.7 mmol) of [(Me₃SiN(H)CH₂CH₂)₂NH] and 30 ml of toluene are successively introduced into a Schlenk tube equipped with a magnetic stirrer and purged under argon. The reaction mixture is cooled down to -78 C, then 8.8 ml (17.7 mmol) of a 2M solution of ZnMe₂ in toluene is introduced. The reaction mixture is brought to ambient temperature then left under agitation for 18 hours at ambient temperature. After evaporating the solvent, an orange oil is obtained. The desired compound is isolated in the form of colourless crystals by crystallization at -20 C from pentane (5 ml) (yield 50 %). This compound is characterized by multinuclear magnetic resonance spectroscopy and X-ray diffraction (Figure 1 and Table 1 below).

Example 2: [Me₃SiN(H)CH₂CH₂N(Me)CH₂CH₂NSiMe₃]ZnMe (in dimer form)

1.1 g (4.2 mmol) of [(Me₃SiN(H)CH₂CH₂)₂NMe] and 20 ml of toluene are successively introduced into a Schlenk tube equipped with a magnetic stirrer and purged under argon. The reaction mixture is cooled down to -78 C, then 2.1 ml (4.2 mmol) of a 2M solution of ZnMe₂ in toluene is introduced. The reaction mixture is brought to ambient temperature then left under agitation for 3 hours at ambient temperature. After evaporating the solvent, an orange oil is obtained. The desired compound is isolated in the form of white crystals by crystallization at -20° C from pentane (5 ml) (yield 50 %). This compound is characterized by multinuclear magnetic resonance spectroscopy.

Example 3: preparation of a poly(D,L-lactide)

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0.045 g (0.14 mmol) of [Me₃SiN(H)CH₂CH₂-N(H)CH₂CH₂NSiMe₃]ZnMe and 100 ml of toluene are successively introduced into a Schlenk tube equipped with a magnetic stirrer and purged under argon. The reaction mixture is brought to 80°C. 6.24 g (43.2 mmol) of D,L-lactide is then added. The reaction mixture is left under agitation at 80 °C for 42 hours. The polymer is characterized by carbon and proton NMR; the conversion of the monomer is 96 %. According to a GPC analysis (Gel Permea Chromatography) using a calibration carried out from polystyrene (PS) standards polystyrene standards of masses

761 to 400000, the sample is comprised of polymers having high masses (Mw = 40400 Dalton).

Example 4: preparation of a block (D,L-lactide / glycolide) copolymer

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0.15 g (0.43 mmol) of [Me₃SiN(H)CH₂CH₂-N(Me)CH₂CH₂NSiMe₃]ZnMe, 3.50 g (24 mmol) of D,L-lactide and 80 ml of toluene are successively introduced into a Schlenk tube equipped with a magnetic stirrer and purged under argon. The reaction mixture is left under agitation at 85 °C for 18 hours. Proton NMR Analysis of the allows verification that the conversion of the monomer is greater than 94 %. 2.25 g (19.4 mmol) of glycolide is added over a period of 11 days to the previous solution maintained under agitation at 80° C. Analysis of an aliquot by proton NMR shows that a copolymer is formed. The ratio of the signal integrals corresponding to the polylactide part (5.20 ppm) and polyglycolide part (4.85 ppm) is 4/1. According to a GPC analysis, using a calibration carried out from PS standards of masses of 761 to 400000, this copolymer is a mixture of macromolecules having similar masses (Mw/Mn = 1.63; Mw = 2960 Dalton).

15 **Example 5:** preparation of a random (D,L-lactide / glycolide) copolymer

0.05 g (0.15 mmol) of [Me₃SiN(H)CH₂CH₂-N(Me)CH₂CH₂NSiMe₃]ZnMe, 6.66 g (45 mmol) of D,L-lactide and 1.53 g (13 mmol) of glycolide are successively introduced into a Schlenk tube equipped with a magnetic stirrer and purged under argon. The reaction mixture is heated to 180° C for 2 hours. The polymer is characterized by proton NMR; the conversion of monomers is total. The ratio of the signal integrals corresponding to the polylactide part (5.20 ppm) and the polyglycolide part (4.85 ppm) is 4/1. According to a GPC analysis, using a calibration carried out from PS standards of masses of 761 to 400000, the sample comprises polymers with a polydispersity (Mw/Mn) of 2.27 and molecular weight (Mw) of 16271 Dalton.

25 **Example 6:** preparation of a random (D,L-lactide / glycolide) copolymer having a lactide/ glycolide composition close to 70/30

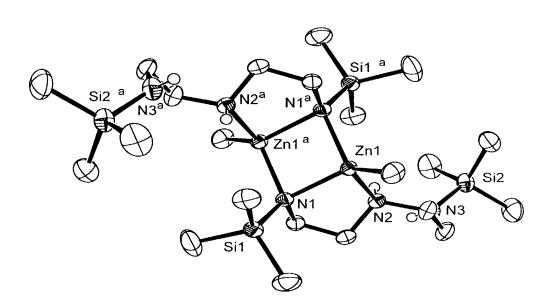
0.024 g (0.073 mmol) of [Me₃SiN(H)CH₂CH₂-N(H)CH₂CH₂NSiMe₃]ZnMe, 1.98 g (13.6 mmol) of D,L-lactide and 0.68 g (5.8 mmol) of glycolide are successively introduced into a Schlenk tube equipped with a magnetic stirrer and purged under argon. The reaction mixture is left under agitation at 180° C for 2 hours. Analysis by proton NMR allows verification that the conversion of the monomers is 98 % lactide and 100% glycolide. The ratio of the signal integrals corresponding to the polylactide part (5.20 ppm) and the polyglycolide part (4.85 ppm) the composition of the copolymer to be evaluated at 65% of lactide and 35% of glycolide. According to a GPC analysis, using a calibration carried out

from PS standards of masses 761 to 400000, this copolymer is a mixture of macromolecules (Mw/Mn = 2.84) of high masses (Mw = 34500 Dalton).

<u>Table 1</u>: Lengths of the selected bonds (in Angström) and bond angles (in degrees) for the compound of Example 1

Zn(1)-C(1)	1.989(2) Å	C(5)-C(6)	1.519 (3) Å
Zn(1)-N(1)	2.086(2) Å	C(6)-N(2)	1.475 (3) Å
Zn(1)-N(2)	2.145 (2) Å	N(2)-C(7)	1.472 (3) Å
Zn(1)-N(1A)	2.084 (2) Å	N(2)-C(7)	1.472 (3) Å
N(1)-If(1)	1.725 (2) Å	C(7)-C(8)	1.519 (3) Å
N(3)-If(2)	1.711 (2) Å	C(8)-N(3)	1.453 (3) Å
N(1)-C(5)	1.483 (3) Å		
N(1)-Zn(1)-N(2)	85.1(1)°	Si(1)-N(1)-Zn(1)	119.5 (1) (2) °
N(1)-Zn(1)-C(1)	129.2 (1) °	Si(1)-N(1)-Zn(1A)	120.8 (1) °
N(1)-Zn(1)-N(1A)	93.7 (1) °	Si(1)-N(1)-C(5)	112.7 (1) °
N(2)-Zn(1)-C(1)	112.1 (1) °	Zn(1)-N(1)- Zn(1A)	86.3 (1) °
N(2)-Zn(1)-N(1A)	109.4 (4) °	Zn(1)-N(1)-C(5)	106.2 (1) °
C(1)-Zn(1)-N(1A)	120.1 (1) °	Zn(1A)-N(1)-C(5)	108.0 (1) °

Fig. 1



CLAIMS

1. Compounds of general formula 1

$$\begin{pmatrix} A & L_1 \\ L_2 & M - R_M \\ \\ B & L_3 \quad (1) \end{pmatrix}$$

5 in which

M represents an element of group 12;

R_M represents the hydrogen atom, a halogen atom, or an alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio, arylthio, amino, alkylamino, dialkylamino, cycloalkylamino, di(cycloalkyl)amino, alkyl(cycloalkyl)amino, arylamino, diarylamino, alkylarylamino or

(cycloalkyl)arylamino radical;

A and B represent, independently, a carbon chain of 2 to 4 carbon atoms, optionally substituted by one or more of the following substituted or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is a halogen

atom, an alkyl, nitro or cyano radical;

 L_1 and L_2 represent, independently, a group of formula - $E_{15}(R15)$ - in which

 E_{15} is an element of group 15 and

R₁₅ represents the hydrogen atom; one of the following substituted or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is a halogen atom, an alkyl, nitro or cyano radical; a radical of formula -E₁₄RR'R" in which E₁₄ is an element of group 14 and R, R' and R" represent, independently, the hydrogen atom or one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio or arylthio radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; or a radical of formula -SO₂Q in which Q represents a halogen atom, an alkyl, haloalkyl or aryl radical optionally substituted by

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one or more substituents chosen from the alkyl, haloalkyl and halogen radicals;

L₃ indifferently represents a group of formula $-E'_{15}(R'_{15})(R''_{15})$ or $-E_{16}(R_{16})$ in which

E'₁₅ is an element of group 15 and

E₁₆ is an element of group 16 and

R'₁₅, R"₁₅ and R₁₆ represent, independently, the hydrogen atom; one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl or aryl radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; a radical of formula -E'₁₄TT'T" in which E'₁₄ is an element of group 14 and T, T' and T" represent, independently, the hydrogen atom or one of the following substituted (by one or more identical or different substituents) or non-substituted alkyl, cycloalkyl, aryl, alkoxy, cycloalkoxy, aryloxy, alkylthio, cycloalkylthio or arylthio radicals, in which said substituent is a halogen atom, the alkyl, nitro or cyano radical; or a radical of formula -SO₂Q' in which Q' represents a halogen atom, an alkyl, haloalkyl or aryl radical optionally substituted by one or more substituents chosen from the alkyl, haloalkyl and halogen radicals.

- 20 2. Compounds of formula 1 as defined in claim 1, characterised in that they are presented in the form of a monomer or a dimer.
 - 3. Compounds of general formula 1 as defined in one of claims 1 to 2, characterised in that

R_M represents an alkyl group;

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- 25 A and B represent, independently, a carbon chain of 2 to 4 carbon atoms;
 - L_1 and L_2 represent, independently, a radical of formula - $E_{15}(R_{15})$ in which E_{15} is a nitrogen or phosphorus atom and R_{15} represents a hydrogen atom or a radical of formula - $E_{14}RR'R''$ in which E_{14} represents a carbon or silicon atom and R, R' and R'' represent, independently, the hydrogen atom or an alkyl radical;
- L₃ represents a radical of formula -E'₁₅(R'₁₅)(R"₁₅) in which E'₁₅ is a nitrogen or phosphorus atom, and R'₁₅ and R"₁₅ represent, independently, a hydrogen atom or a radical of formula E'₁₄TT'T" in which E'₁₄ represents a carbon or silicon atom and T, T' and T" represent, independently, the hydrogen atom or an alkyl radical.
- 4. Compounds of general formula 1 as defined in one of claims 1 to 3, characterized in that M represents a zinc atom.

5. Compounds of general formula 1 as defined in one of claims 1 to 4, characterized in that

R_M represents a methyl radical;

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A and B represent, independently, a carbon chain of 2 carbon atoms;

- L₁ and L₂ represent, independently, a radical of formula -E₁₅(R₁₅)- in which E₁₅ is a nitrogen atom and R₁₅ represents a hydrogen atom, a methyl, ethyl, propyl, isopropyl radical or a radical of formula -E₁₄RR'R" in which E₁₄ represents a silicon atom and R, R' and R" represent, independently, the hydrogen atom or a methyl, ethyl, propyl or isopropyl radical; L₃ represents a radical of formula -E'₁₅(R'₁₅)(R"₁₅) in which E'₁₅ is a nitrogen atom, and R'₁₅ and R"₁₅ represent, independently, a hydrogen atom, a methyl, ethyl, propyl, isopropyl radical or a radical of formula -E'₁₄TT'T" in which E'₁₄ represents a silicon atom and T, T' and T" represent, independently, the hydrogen atom or a methyl, ethyl, propyl or isopropyl radical.
- 6. Compounds of general formula 1 as defined in one of claims 1 to 4 and corresponding to the following formulae:
 - [Me₃SiN(H)CH₂CH₂N(Me)CH₂CH₂NSiMe₃]ZnMe;
 - [Me₃SiN(H)CH₂CH₂N(H)CH₂CH₂NSiMe₃]ZnMe.
 - 7. Compounds of formula 1 as defined in claim 6, characterised in that they are presented in dimer form.
- 20 **8.** Process for the preparation of the products of general formula 1 as defined in claim 1, characterized in that a product of formula I

$$(L_1-A-L_2-B-L_3)^-, Y^+$$
 (I)

in which L₁, A, L₂, B and L₃ have the meanings indicated in claim 1 and Y represents the hydrogen atom, a metal or a metallic group, is reacted with a product of formula II

$$MR_{M}Z$$
 (II)

in which M and R_M have the meanings indicated in claim 1 and Z represents a parting group, in order to obtain a product of formula 1.

- **9.** Use of the products of formula 1 as defined in any one of claims 1 to 7, as polymerization or copolymerization catalyst.
- 30 **10.** Use according to claim 9 for the polymerization or copolymerization of heterocycles, in particular epoxides such as propylene oxide.
 - 11. Use according to claim 9, for the polymerization or copolymerization of cyclic esters, in particular the polymer cyclic esters of lactic and/or glycolic acid.

12. Process for the preparation of block or random copolymers, or polymers which consist of bringing into contact with one or more monomers, a chain initiator and/or a regulator, a polymerization catalyst and optionally a polymerization solvent, at a temperature comprised between ambient temperature and 250° C, for a duration comprised between a few minutes and 300 hours, said process characterized in that the chain initiator and/or the regulator and the polymerization catalyst are represented by the same compound which is chosen from the compounds according to claims 1 to 7.

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- 13. Process according to claim 12, characterized in that the monomer is chosen from the epoxides, and in particular propylene oxide, or the cyclic esters, and in particular the polymer cyclic esters of lactic and/or glycolic acid.
- **14.** Polymers or copolymers which can be obtained by carrying out a process according to one of claims 12 or 13.

- 16 -

ABSTRACT

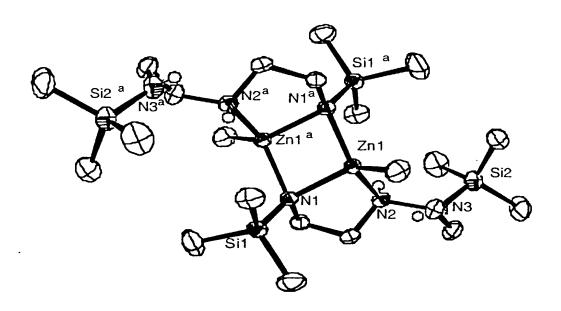
The present invention relates to new compounds having an element of group 12 and having a tridentate ligand, a process for their preparation and their use in particular as a polymerization catalyst.

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Fig. 1



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				ARATI				ADDITIONAL INVENTOR(S) Supplemental Sheet						
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5-00	Given Name	Guy			Initia		Name	BERT	RAND			e.g. J		
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Additional inventors are being named on supplemental sheet(s) attached hereto

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	CLARATION	PRIORITY DATA (Supplemental Sheet)					
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DECLARATION	REGISTERED PRACTITIONER INFORMATION (Supplemental Sheet)

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